

# HANDLING EQUIPMENT

the second

















## Vision

In 2020, AGI PTM and AGI FRAME merged, creating AGI EMEA, the business and manufacturing headquarters for AGI in Europe, the Middle East and Africa. With three updated, state-of-the-art manufacturing facilities in Bologna Italy, AGI EMEA delivers custom systems and solutions across seven components; storage, handling, processing, structures, technology, project management and engineering.

With over 30 years of experience in grain storage and handling, AGI EMEA is one of Europe's largest and most respected manufactures of all types of corrugated steel silos for commercial and agricultural applications. Their complete catalog includes, catwalks, ladders, platforms, bucket elevators, chain conveyors, temperature sensing, sweeps, weighing, bagging and dryers. From the first design, to manufacturing and installation, customers trust AGI EMEA to partner with on their projects around the world.

## **Company Profile**

AGI PTM is a leading manufacturer of Handling Equipment for Grain Storage and Processing.

Product range includes bucket elevators, chain conveyors and belt conveyors. Handling capacity ranges from 20 to 2000 t/h.

AGI PTM's experience and skilled team of in-house engineers make for the right partner. AGI PTM delivers solutions across a range of applications and industries including; storage and mechanization of port installations to serving industry grain traders, millers, feed-mills, pelletizers, bio-fuel processing plants, engineering companies and contractors around the world.

AGI PTM machines have been installed throughout 34 countries, operating in different climate conditions, and serving industries and products such as:

- Cereals (wheat maize barley rice)
- Oilseeds (soybean sunflower rape)
- Flour for human consumption and Feed for livestock
- Malt & Grits
- Pellets DDGS
- By-products (bran waste)
- Wood (chips pellets sawdust)
- Inert products and chemicals



01 Chain Conveyors

02 Open Belt Conveyors

03 Bucket Elevators

04 Flight Conveyors

05 Ancillaries

06 Valves, Gates and Spouting

#### 07

Engineering

## **Chain Conveyors**

[M] LINE HEAVY DUTY

M Line Chain Conveyors are designed for high capacity and heavy-duty applications.

Handling capacity goes from 50 t/h, suitable for milling solutions or medium storage plants, up to 1200 t/h to guarantee the maximum performances for commercial facilities, processing plants and port terminals.

#### MAIN FEATURES

- Hot dip galvanization in compliance with standard EN ISO 1461
- Welded flanges for case stiffening, easy alignment and assembly
- Bent-link scraper chains drop forged chains (\*)
- Powder coating surface finishing for milling applications (\*)
- AR steel bottom and sides lining (\*)
- HDPE bottom lining (\*)
- AR steel chain guide (\*)
- Split-sprocket for drop forged chain (\*)
- Chain break switch (\*)
- Bearing temperature sensors (\*)
- CE certification
- ATEX certification for installation in zone classified 22 (\*)



#### **Driving Head**

- Direct coupling with free-maintenance steel-disk-spring damping system
- Geared motor unit with fluid-coupling, flexible joint and swing base (\*)
- Driving head sprocket with hardened teeth
- Anti-clogging system and inspection window
- Self-cleaning drive head ("drum" type) (\*)

#### Tail

- Standard screw take-up
- Tensioning slides with self-aligning bearings
- Speed monitoring system
- Tensioning system with disk spring (\*)
- Special execution for reversible machine (\*)
- Special execution for self-cleaning (\*)
- Dust-tight (\*)

#### Casing

- Simple and rubust design, easy-to-assemble made with bolted panels
- Standard casings bypass/side-inlet casings - double deck casings - elbow casing
- HDPE chain sliding tracks with steel central guide

- Standard inlet hopper
- Inlet hopper with flow regulation (manual control)
- Side inlet hopper
- Discharging hopper (symmetrical or asymmetrical design, square or round outlet)
- Discharging slide gates
- Magnetic separator with stainless steel outlet hopper
- Adjustable supporting legs
- Inspection windows

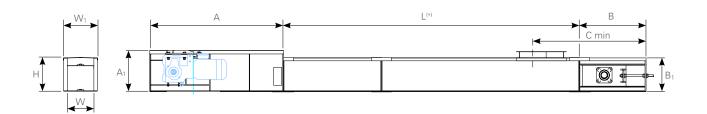
#### 01 CHAIN CONVEYORS

#### TECHNICAL SPECIFICATIONS

MODEL	CAPACITY <sup>(1)</sup>	MAIN DIMENSIONS						DI	RIVING HEA	٩D		CASING			TAIL			
	t/h	W mm	<b>W₁</b> mm	H mm	A mm	A <sub>1</sub> mm	<b>B</b> mm	B <sub>1</sub> mm	<b>C</b> mm	Sides mm	Bottom mm	Cover mm	Sides mm	Bottom mm	Cover mm	Sides mm	Bottom mm	Cover mm
TCM.320.160	40	160	230	330	1000	330	700	330	1095	3,0	3,0	1,5	2,5	3,0	1,5	3,0	3,0	1,5
TCM.320.200	60	200	270	330	1000	330	700	330	1130	3,0	3,0	1,5	2,5	3,0	1,5	3,0	3,0	1,5
TCM.400.200	80	200	316	420	1250	450	750	450	1300	5,0	4,0	2,0	3,0	4,0	2,0	3,0	4,0	2,0
TCM.400.250	100	250	370	420	1250	450	750	450	1320	5,0	4,0	2,0	3,0	4,0	2,0	3,0	4,0	2,0
TCM.400.300	120	300	416	420	1250	450	750	450	1360	5,0	4,0	2,0	3,0	4,0	2,0	3,0	4,0	2,0
TCM.400.350	150	350	465	420	1250	450	750	450	1380	5,0	4,0	2,0	3,0	4,0	2,0	3,0	4,0	2,0
TCM.400.400	200	400	515	420	1250	450	750	450	1410	5,0	4,0	2,0	3,0	4,0	2,0	3,0	4,0	2,0
TCM.440.350	200	350	465	510	2000	620	1000	510	1635	6,0	6,0	2,0	4,0	6,0	2,0	5,0	6,0	2,0
TCM.440.400	250	400	515	510	2000	620	1000	510	1660	6,0	6,0	2,0	4,0	6,0	2,0	5,0	6,0	2,0
TCM.550.400	250	400	525	610	2000	710	1000	600	1670	6,0	6,0	3,0	4,0	6,0	3,0	5,0	6,0	3,0
TCM.550.450	300	450	575	610	2000	710	1000	600	1700	6,0	6,0	3,0	4,0	6,0	3,0	5,0	6,0	3,0
TCM.550.500	350	500	625	610	2000	710	1000	600	1810	6,0	6,0	3,0	4,0	6,0	3,0	5,0	6,0	3,0
TCM.630.450	400	450	575	660	2000	715	1000	650	1785	6,0	6,0	3,0	5,0	6,0	3,0	5,0	6,0	3,0
TCM.630.500	500	500	625	660	2000	715	1000	650	1810	6,0	6,0	3,0	5,0	6,0	3,0	5,0	6,0	3,0
TCM.630.600	600	600	725	660	2000	715	1000	650	1860	6,0	6,0	3,0	5,0	6,0	3,0	5,0	6,0	3,0
TCM.800.600	700	800	740	830	2750	890	1250	825	2020	6,0	8,0	3,0	5,0	8,0	3,0	5,0	8,0	3,0
TCM.800.800	800	800	940	835	2750	890	1250	835	2150	6,0	8,0	3,0	5,0	8,0	3,0	5,0	8,0	3,0
TCM.800.1250	1000	1250	1390	845	2750	890	1250	845	1960	6,0	8,0	3,0	5,0	8,0	3,0	6,0	8,0	3,0
TCM.800.1400	1200	1400	1390	900	2750	890	2000	900	3150	6,0	8,0	3,0	5,0	8,0	3,0	6,0	8,0	3,0

(1) Capacity based on dry cereal (m.c. 14%) - bulk density 0,78 t/m<sup>3</sup> - impurities < 4% Inclined with elbow casing :  $|\!=\!5^{\circ}/10^{\circ}\,$  - (for l>10° see Flight Conveyors line up to 45°)

Totally inclined up to 15° (\*) Variable (Standard lengths = 2970 / 2470 / 1980 / 1470 / 990 / 490 - Other lengths available upon request)



Copyright © 2022 AGI EMEA. All rights reserved. Specifications subject to change without notice.

# **Chain Conveyors**

[A] LINE MEDIUM DUTY

A Line Chain Conveyors are designed for applications from 20 t/h up to 300 t/h.

These conveyors are the best solution for both small storages and seasonal traders with higher demand.

Featuring a strong and light design, A Line equipment equipment is the result of many years of continuous engineering improvements and optimizations. After collecting feedback and advice from our customers, we've confirmed the best solution to meet their crop and grain handling operations.

#### MAIN FEATURES

- Continuously hot-dip coated Z275 according to EN 10346
- Bent flanges for case stiffening, easy alignment and assembly
- Bent-link scraper chains
- AR steel bottom and sides lining (\*)
- HDPE bottom lining (\*)
- Split-sprocket for drop forged chain (\*)
- Chain break switch (\*)
- Bearing temperature sensors (\*)
- CE ertification
- ATEX certification for installation in zone classified 22 (\*)



#### **Driving Head**

- Direct coupling with free-maintenance steel-disk-spring damping system
- Driving head sprocket with hardened teeth
- Anti-clogging system and inspection window

#### Tail

- Standard screw take-up
- Tensioning slides with self-aligning bearings
- Speed monitoring system
- Special execution for reversible machine (\*)

#### Casing

- Easy-to-assemble bolted panels
- Standard casings bypass/side-inlet casings - double deck casings - elbow casing for inclination changing
- HDPE chain sliding track with steel central guide

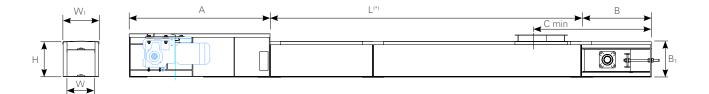
- Standard inlet hopper
- · Side inlet hopper
- Discharging hopper (symmetrical or asymmetrical design, square or round outlet)
- Discharging slide gates
- Magnetic separator with stainless steel outlet hopper
- Adjustable supporting legs
- Aspiration hoppers
- Inspection windows

#### **01 CHAIN CONVEYORS**

#### TECHNICAL SPECIFICATIONS

MODEL	CAPACITY <sup>(1)</sup>		MAIN DIMENSIONS								RIVING HE	AD		CASING			TAIL	
	t/h	W mm	<b>W₁</b> mm	H mm	A mm	A <sub>1</sub> mm	<b>B</b> mm	B <sub>1</sub> mm	<b>c</b> mm	Sides mm	Bottom mm	Cover mm	Sides mm	Bottom mm	Cover mm	Sides mm	Bottom mm	Cover mm
TCA.60	60	200	290	345	750	360	750	345	985	3,0	3,0	1,5	2,5	3,0	1,5	3,0	3,0	1,5
TCA.120	120	300	390	345	750	360	750	345	1035	3,0	3,0	1,5	2,5	3,0	1,5	3,0	3,0	1,5
TCA.150	150	350	450	445	1000	445	750	445	1300	4,0	4,0	2,0	3,0	4,0	2,0	4,0	4,0	2,0
TCA.200	200	400	500	445	1000	445	750	445	1350	4,0	4,0	2,0	3,0	4,0	2,0	4,0	4,0	2,0
TCA.250	250	520	620	450	1250	450	750	450	1350	4,0	4,0	2,0	3,0	4,0	2,0	4,0	4,0	2,0
TCA.300	300	500	605	575	1600	660	900	660	1600	4,0	4,0	2,0	4,0	4,0	2,0	4,0	4,0	2,0

(1) Capacity based on dry cereal (m.c. 14%) - bulk density 0,78 t/m³ - impurities < 4% Inclined with elbow casing : I=5°/10° - ( I>10° see Flight Conveyors line up to 45°) Totally inclined up to 15° (\*) Variable (Standard Lengths = 2900 / 2400 / 1900 / 1400 / 900 / 400 - Other lengths available upon request)



## **Open Belt Conveyors**

[M] LINE HEAVY DUTY

AGI PTM Open Belt Conveyors are engineered for a long-lasting operational life and for a gentle product handling.

The structure is entirely made in galvanized steel, with sturdy construction and top performance components make AGI PTM conveyors the right solution for a wide range of applications from local traders to larger port terminals.

You can complete the conveyor by choosing a fully customized tripper car, serving multiple discharging points along the conveyor, achieving maximum flexibility in daily operations.

#### MAIN FEATURES

- Hot dip galvanization in compliance with standard EN ISO 1461 and continuously hot dip coated Z275 according to EN 10346
- Gravity counterweight system for a proper and continuous take-up tensioning
- Gravity tower upgrade for counterweight continuous take-up tensioning (\*)
- Reverseble conveyor execution (\*)
- Cable operated safety switch on one or two (\*) sides
- Bearing temperature sensors (\*)
- CE certification
- ATEX certification for installation in zone classified 22 (\*)



#### **Driving Head**

- Direct coupling with maintenance-free steel-disk-spring damping system
- Geared motor unit with fluid-coupling, flexible joint and swing base (\*)
- Abrasion resistant and antistatic rubber coated drive head pulley
- AR steel lining on inlet/outlet chutes
- Metal backed urethane lining on inlet/ outlet chutes (\*)
- Ceramic tile lining on inlet/outlet chutes (\*)
- Anti-clogging system at the discharge (\*)
- Belt alignment control system

#### Tail

- Standard screw take-up
- Special tail for gravity tower upgrade for counterweight continuous take-up tensioning (\*)
- Special execution for reversible machine (\*)
- Speed monitoring system

#### **Conveyor Stringers**

- Easy-to-assemble bolted elements
- Standard stringer supports elbow stringer supports (\*)
- Modular design;

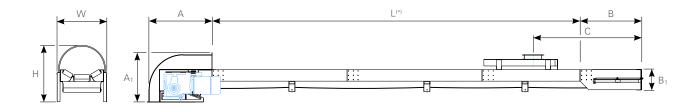
- Mobile tripper for warehouses and vessels loading
- Discharge hopper
- Stationary feed hopper
- Movable inlet hopper for jetty installation
- Adjustable supports
- Standard covering
- Belt sealing covering system for conveyor with tripper
- Discharging slide gates
- Magnetic separator with stainless steel outlet hopper
- Adjustable supporting legs
- Aspiration hoppers
- Inspection windows

#### **02 OPEN BELT CONVEYORS**

#### TECHNICAL SPECIFICATIONS

MODEL	CAPACITY <sup>(1)</sup>			MA	IN DIMENSIO	DNS			HEAD TH	ICKNESS	STRINGER	THICKNESS	S TAIL THICKNESS		
	t/h	W mm	H mm	<b>A</b> mm	A <sub>1</sub> mm	<b>B</b> mm	B <sub>1</sub> mm	C min mm	Sides mm	Cover mm	Sides mm	Spacers mm	Sides mm	Cover mm	
TNM.340.300	40	525	680	970	540	1000	300	1450	3,0	3,0	2,0	5,0	3,0	3,0	
TNM.340.350	60	615	680	970	540	1000	300	1450	3,0	3,0	2,0	5,0	3,0	3,0	
TNM.340.450	120	710	715	970	540	1000	300	1450	3,0	3,0	2,0	5,0	3,0	3,0	
TNM.500.600	150	955	1130	1330	1010	1750	430	1800	3,0	3,0	3,0	5,0	3,0	3,0	
TNM.500.650	200	1020	1170	1330	1010	1750	430	1800	3,0	3,0	3,0	5,0	3,0	3,0	
TNM.500.750	350	1105	1190	1330	1010	1750	430	1800	3,0	3,0	3,0	5,0	3,0	3,0	
TNM.630.1000	500	1530	1190	2040	1270	1500	710	3300	5,0	3,0	5,0	5,0	5,0	3,0	
TNM.630.1200	1000	1740	1240	2040	1270	1500	710	3300	5,0	4,0	5,0	5,0	5,0	3,0	
TNM.630.1500	1500	1920	1300	2040	1270	1500	710	3300	5,0	4,0	5,0	5,0	5,0	3,0	
TNM.630.1600	2000	2250	1750	2040	1450	1500	850	4000	5,0	4,0	5,0	5,0	5,0	3,0	

(1) Capacity based on dry cereal (m.c. 14%) - bulk density 0,78 t/m³ - impurities < 4% Totally inclined up to 10°



## **Bucket Elevators**

[M] LINE HEAVY DUTY

M Line includes a wide range of Bucket Elevators designed to meet all the vertical transportation needs.

The sturdy and robust construction makes our elevators able to operate in the harshest environments.

M Line Bucket Elevators, deliver a wide range of capacities up to 1500t/h, are specifically designed for traders, commercial plants, processing plants and port terminals.

#### MAIN FEATURES

- Hot dip galvanization in compliance with standard EN ISO 1461
- Powder coating surface finishing for milling applications (\*)
- Abrasion resistant and antistatic belt
- FDA belt (\*)
- Flame retardant belt (\*)
- Steel buckets HPDE buckets (\*)
- AR steel lining urethane lining (\*) ceramic tile lining (\*)
- CE certification
- ATEX certification for installation in zone classified 22 (\*)
- Bearing temperature sensors (\*)
- Belt alignment control system
- Anti-clogging system (\*)



#### **Driving Head**

- Direct coupling with maintenance-free steel-disk-spring damping system
- Geared motor unit with fluid-coupling, flexible joint and swing base (\*)
- Pillow block bearings (\*)
- Abrasion resistant and antistatic rubber coated drive head pulley

#### Tail

- Standard screw take-up
- Belt take-up by means of screws and counterweight
- Self-cleaning wing tail pulley
- Speed monitoring system
- Self cleaning execution for milling application (\*)

#### Trunking

- Easy-to-assemble bolted panels
- Standard duct inspection duct venting relief pannel duct (\*) spotfilter duct (\*)
- Round section for milling application (\*)

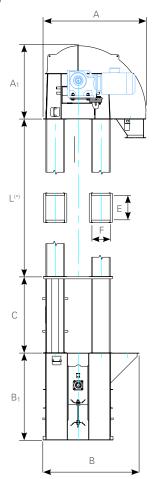
- Extra inlet hopper
- Product recovering hopper
- Discharging hopper (square round outlet)
- Stainless steel inlet hopper with magnetic separator
- Over pressure discharge system with chimney
- Venting relief pannels at the head and/or duct
- Inspection windows
- Aspiration hopper at ducts

#### **03 BUCKET ELEVATORS**

#### TECHNICAL SPECIFICATIONS

MODEL	CAPACITY <sup>(1)</sup>	SELF SUPPORTING MACHINE UPTO (2)		MAIN DIMENSIONS									AD (NESS	TAIL THICKNESS		DUCT THICKNESS
	t/h	mt	<b>A</b> mm	A <sub>1</sub> mm	A <sub>2</sub> mm	<b>B</b> mm	B <sub>1</sub> mm	B <sub>2</sub> mm	<b>C</b> mm	E mm	F mm	Sides mm	Cover mm	Sides mm	Slides mm	mm
ETM.300	35	25	933	647	345	827	715	383	1400	165	145	3,0	3,0	3,0	6,0	2,0
ETM.400	100	35	1326	1038	476	1170	1000	440	1400	250	230	3,0	3,0	3,0	6,0	2,0
ETM.500	175	40	1509	1059	693	1425	1250	535	1400	335	269	4,0	3,0	4,0	8,0	2,0
ETM.630	250	48	1880	1364	860	1767	1600	775	1400	450	340	4,0	4,0	5,0	10,0	3,0
ETM.800	350	50	2190	1597	970	2075	1905	799	2000	500	350	5,0	4,0	5,0	15,0	3,0
ETM.1000	650	50	2377	1896	1454	2305	2000	1310	2400	868	340	5,0	5,0	6,0	15,0	3,0
ETM.1200	1200	50	2589	2279	1918	2562	2150	1656	2400	1302	340	5,0	5,0	6,0	15,0	3,0
ETM.1500	1500	50	2589	2279	2360	2562	2150	2070	2400	1736	340	5,0	5,0	6,0	15,0	3,0

(1) Capacity based on dry cereal (m.c. 14%) - bulk density 0,78 t/m<sup>3</sup> - impurities < 4%</li>
(2) Bucket Elevators are self-supporting but not freestanding. Elevators must be supported laterally (see PTM's user manual for specific model requirements)
Slides=Take-up tensioning slides
(\*) Variable (Standard Lengths = 2900 / 2400 / 1900 / 1400 / 900 / 400 - Other lengths available upon request)





Copyright © 2022 AGI EMEA. All rights reserved. Specifications subject to change without notice.

# **Bucket Elevators**

**[A] LINE MEDIUM DUTY** 

A Line is composed of four models of Bucket Elevators to cover capacities up to 200 t/h.

They are designed and manufactured for daily operations during harvest season.

A Line Bucket Elevators are strong, durable and provide gentle handling of commodities.

A full-range of options are available to meet customers' specific project requirements.

#### MAIN FEATURES

- Continuously hot-dip coated Z275 according to EN 10346
- Abrasion resistant and antistatic belt
- FDA belt (\*)
- Flame retardant belt (\*)
- Steel buckets HPDE buckets (\*)
- AR steel lining urethane lining (\*)
- CE certification
- ATEX certification for installation in zone classified 22 (\*)
- Bearing temperature sensors (\*)
- Belt alignment control system
- Anti-clogging system (\*)

#### **Driving Head**

- Direct coupling with free-maintenance steel-disk-spring damping system
- Abrasion resistant and antistatic rubber coated drive head pulley

#### Tail

- Standard screw take-up
- Self-cleaning wing tail pulley
- Speed monitoring system

#### Trunking

- Bolted leg ducts with stiffening bends
- Standard duct inspection duct venting relief pannel duct (\*) spotfilter duct (\*)

- Extra inlet hopper
- Product recovering hopper
- Discharging hopper (square round outlet)
- · Venting relief pannels at the head and/or ducts
- Inspection windows

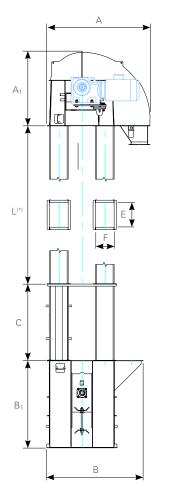


#### **03 BUCKET ELEVATORS**

#### TECHNICAL SPECIFICATIONS

MODEL	CAPACITY(1)	SELF SUPPORTING MACHINE UPTO (2)		MAIN DIMENSIONS									HEAD THICKNESS		CKNESS	DUCT THICKNESS
	t/h	mt	A mm	A <sub>1</sub> mm	<b>A₂</b> mm	<b>B</b> mm	B <sub>1</sub> mm	B <sub>2</sub> mm	<b>C</b> mm	E mm	F	Sides mm	Cover mm	Sides mm	Slides mm	mm
ELA.400	50	35	1246	1215	446	1260	1000	440	1400	250	240	3,0	3,0	3,0	6,0	2,0
ELA.470	100	32	1467	1021	453	1341	1200	509	1400	267	261	3,0	3,0	3,0	8,0	2,0
ELA.500	150	40	1605	1485	632	1460	1300	542	1400	350	280	3,0	3,0	3,0	8,0	2,0
ELA.550	200	40	1756	1295	643	1595	1404	645	1400	373	291	4,0	4,0	4,0	10,0	3,0

(1) Capacity based on dry cereal (m.c. 14%) - bulk density 0,78 t/m3 - impurities < 4%</li>
(2) Bucket Elevators are self-supporting but not freestanding. Elevators must be supported laterally (see PTM's user manual for specific model requirements)
Slides=Take-up tensioning slides
(\*) Variable (Standard Lengths = 2900 / 2400 / 1900 / 1400 / 900 / 400 - Other lengths available upon request)





## **Flight Conveyors**

[A]/[M] LINE HEAVY & MEDIUM DUTY

AGI PTM Flight Conveyors are manufactured with a heavy-duty construction but are also designed to provide gentle handling of commodities.

A series of large paddles made in HDPE, are designed to ensure a continuous and steady flow of material through inclines up to 45°.

Hot dip galvanization ensures maximum durability, even in the most critical operating conditions.

#### MAIN FEATURES

- · Hot dip galvanization in compliance with standard EN ISO 1461 and continuously hot-dip coated Z275 according to EN 10346
- Bent-link scraper chains with HDPE paddles
- Powder coating surface finishing for milling applications (\*)
- AR steel bottom lining (\*)
- AR steel bottom and sides lining (\*)
- HDPE bottom lining (\*)
- HDPE bottom and AR steel sides lining (\*)
- Bearing temperature sensors (\*)
- CE certification
- ATEX certification for installation in zone classified 22 (\*)



#### **Driving Head**

- Direct coupling with maintenance-free steel-disk-spring damping system
- Driving head sprockets with hardened teeth
- AR steel lining on discharging chutes
- Metal backed urethane lining on discharging chutes (\*)
- Anti-clogging system at the discharge

#### Tail

- Standard screw take-up
- · Take-up system with steel-disk-spring
- Take-up slides with self-aligning ٠ bearings
- · Speed monitoring system

#### Casing

- Easy-to-assemble bolted pannels
- Standard casings bypass/side-inlet casings
- Elbow casing 15°/30°/45°
- Modular design

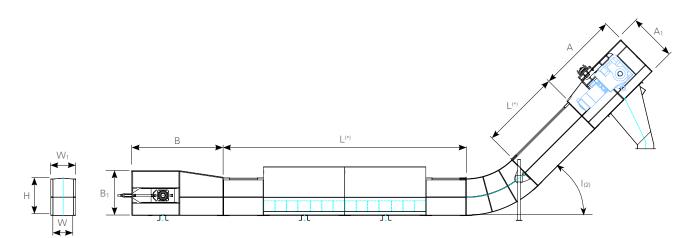
- Standard inlet hopper;
- Magnetic separator with stainless steel outlet hopper;
- · Adjustable supports legs;
- Discharging slide gates.

#### 04 FLIGHT CONVEYORS

#### TECHNICAL SPECIFICATIONS

MODEL	CAPACITY <sup>(1)</sup>			MAI	N DIMENSI	ONS			HE	AD THICKN	ESS	CAS	ING THICK	NESS	TA	IL THICKNE	SS
	t/h	<b>w</b> mm	W <sub>1</sub> mm	H mm	A mm	A <sub>1</sub> mm	<b>B</b> mm	B <sub>1</sub> mm	Sides mm	Bottom mm	Cover mm	Sides mm	Bottom mm	<b>Cover</b> mm	Sides mm	Bottom mm	<b>Cover</b> mm
TPA.50	60	250	345	445	1100	590	1450	590	4,0	4,0	2,0	3,0	4,0	2,0	4,0	4,0	2,0
TPA.100	120	450	545	452	1100	590	1450	590	4,0	4,0	2,0	3,0	4,0	2,0	4,0	4,0	2,0
TPA.150	150	400	495	650	1500	775	1500	770	4,0	4,0	2,0	3,0	4,0	2,0	4,0	4,0	2,0
TPA.200	200	500	595	655	1500	780	1500	775	4,0	4,0	2,0	3,0	4,0	2,0	4,0	4,0	2,0
TPM.300	300	500	630	930	2000	1100	2250	1100	6,0	6,0	3,0	4,0	6,0	3,0	6,0	6,0	3,0
TPM.400	400	650	780	940	2000	1100	2250	1100	6,0	6,0	3,0	4,0	6,0	3,0	6,0	6,0	3,0

(1) Capacity based on dry cereal (m.c. 14%) - bulk density 0,78 t/m<sup>3</sup> - impurities < 4%</li>
(2) Standard inclinations: I=15°; 30°; 45°
(\*) TPA Variable (Standard Lengths = 2900 / 2400 / 1900 / 1400 / 900 / 400 - Other lengths available upon request)
(\*) TPM Variable (Standard Lengths = 2970 / 2470 / 1980 / 1470 / 990 / 490 - Other lengths available upon request)



## Ancillaries

A complete range of accessories for air filtering, grain cleaning and sampling are available for customers who want to complete their projects with high quality components, that integrate perfectly with AGI PTM equipment.

- Filters for intake pits
- Spot filters
- Centrifugal dust separators/cyclones
- Circuit sampling system
- Rotary drum pre-cleaners and sieve pre-cleaners
- Rotary distributors









#### **Filters for Intake Pits**

- High pressure filters have been studied to guarantee dust containment and mitigation during the unloading operations of truck trailers or train cars. The modular construction allows to match various intake-pit configurations with different lengths
- Excellent performances and very easy maintenance
- Discharging hopper for dust re-emission inside the main flow without weight losses
- Vertical filtering sleeves
- Built-in air suction fan and compressed air rinsing system for sleeves
- CE certification
- ATEX certification for installation in zone classified 22 (\*)
- Water sprinkler to be connected to fire suppression system (\*)



#### **Circular Filters**

- High pressure filters with cylindrical steel body
- Discharge with conical bottom and rotary valve
- Discharge with flat bottom, scraper and rotary valve
- Vertical filtering sleeves;
- Compressed air rinsing system for sleeves
- Venting panels (\*)
- CE certification
- ATEX certification for installation in zone classified 22 (\*)

#### **Spot Filters**

- High pressure filters with a rectangular steel body designed for localized dust containment
- Vertical or horizontal design with filtering sleeves
- Special flange designed for an optimal integration with AGI PTM's handling equipment
- Excellent performances and very easy maintenance
- Compact design with built-in air suction fan and compressed air rinsing system for sleeves
- Dust re-emission inside the main flow without weight losses
- Hot dip galvanized, stainless steel (\*) or powder coating surface finishing for milling applications (\*)
- CE certification
- ATEX certification for installation in zone classified 22 (\*)

#### **Centrifugal Dust Separators**

- Centrifugal dust separators/cyclones for a simple but effective dust containment
- Conical bottom for dust separation and discharge
- Completed with ductworks, suction fan and discharge rotary valves

#### **OPTIONS** (\*)

#### Inline / Circuit Sampling System

- Circuit sampling systems allow for multiple samples to be easily taken from any bulk commodity. Installed in special points along the flow circuit (for example, at the discharging point of a dryer) and controlled by the plant's main PLC. The system gives the possibility of making sampling in a systematic way, at planned intervals, as needed
- Hot dip galvanization in compliance with standard EN ISO 1461
- Powder coating surface finishing for milling applications (\*)
- · Sturdy construction with welded reinforced frame
- CE certification of incorporation
- ATEX certification for installation in zone classified 22 (\*)

#### **Rotary Drum and Sieve Pre-cleaner**

- Drum pre-cleaner for large impurities separation; various mesh size; internal chutes with AR steel or backed steel urethane sheet lining (\*)
- Sieve pre-cleaner for fine and large impurities separation; vibrating interchangeable sieves with various mesh size for different crops qualities

#### **Rotary Distributor**

- Custom design rotary distributors with internal dust cleaning system
- · Precise positioning with geared motor, sensors and electro pneumatic actuator
- AR steel, backed steel urethane sheet or ceramic lining (\*)
- Flexible and automated operations thanks to dedicated PLC





# Valves, Gates and Spouting

A complete range of accessories for detection and deviation of bulk products and for the connection of the various components of grain storage and processing plants, such as:

- Slides gates
- Diverter valves
- Absorber/dead boxes
- Square and round spouting

#### **Slides Gates**

- Hot dip galvanization in compliance with standard EN ISO 1461
- Powder coating surface finishing for milling applications (\*)
- Sturdy construction with welded frame
- Manual, electric or electropneumatic control
- Blade position limit sensors
- CE certification of incorporation
- ATEX certification for installation in zone classified 22 (\*)





3 WAYS SLIDES GATE VALVE ELECTRIC CTRL







#### **Diverter Valves**

- Hot dip galvanization in compliance with standard EN ISO 1461
- Powder coating surface finishing for milling applications (\*)
- Sturdy construction with welded frame
- Manual, electric or electropneumatic control
- Diverter blade position sensors
- CE certification of incorporation
- ATEX certification for installation in zone classified 22 (\*)
- AR steel or urethane lining on the blade (\*)

#### **Cushion/Dead Boxes**

- Hot dip galvanization in compliance with standard EN ISO 1461
- Powder coating surface finishing for milling applications (\*)
- Vertical drop cushions
- Flow retarders
- Cushion elbows
- Self-cleaning design (\*)
- AR steel or urethane lining (\*)

#### **Duct Works**

- Hot dip galvanization in compliance with standard EN ISO 1461
- Powder coating surface finishing for milling applications (\*)
- Square or round sections available
- AR steel or urethane lining (\*)









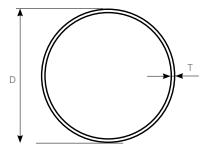
SQUARE ELBOW

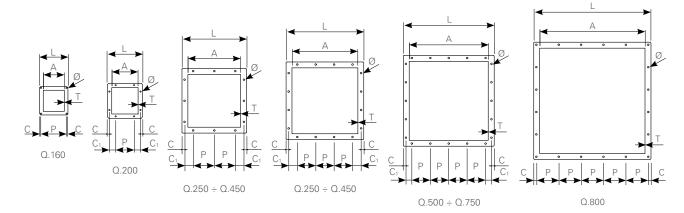
#### 06 VALVES, GATES & SPOUTING

#### STANDARD DUCTWORKS SECTIONS:

MODEL	CAPACITY <sup>(1)</sup>	MAIN DIMENSIONS										
	m³/h	A mm	L mm	с mm	C <sub>1</sub> mm	P mm	ø mm	T mm				
Q.160	60	160	215	10	—	195	10	3				
Q.200	120	200	266	15	48	140	10	3				
Q.250	205	250	316	15	48	95	10	3				
Q.300	295	300	390	20	65	110	12	3				
Q.350	425	350	440	20	60	140	12	4				
Q.400	550	400	490	20	65	160	12	4				
Q.450	700	450	540	20	70	180	12	4				
Q.500	870	500	590	20	65	140	12	5				
Q.550	1000	550	640	20	60	160	12	5				
Q.600	1200	600	690	20	45	140	12	5				
Q.650	1400	650	740	20	50	150	12	5				
Q.700	1650	700	790	20	55	160	12	5				
Q.750	1850	750	840	20	60	170	12	5				
Q.800	2100	800	890	20	_	170	12	5				

	CAPACITY <sup>(1)</sup>	MAIN DIM	IENSIONS
	m³/h	<b>D</b> mm	T mm
T.159	55	159	3
T.192	85	193,7	3
T.219	115	219,1	3
T.254	155	254	3
T.273	190	273	3
T.324	270	323,9	4
T.355	340	355,6	4
T.406	450	406,4	4





Copyright © 2022 AGI EMEA. All rights reserved. Specifications subject to change without notice.

## Engineering

AGI PTM firmly believes through correct and efficient design of handling systems, customers can benefit more from their storage, drying and processing plants.

We can offer our customers a broad range of engineering services to get the best from our handling equipment in terms of reliability, efficiency, durability and flexibility. Not only for a single machine, but also from the overall system.

No matter if our customers are small farmers, local traders, dealers or big international port terminals, AGI PTM engineering services can deliver complete integrated solutions for their handling equipment projects.

## AGI PTM always provides customers with a balanced and efficient design of the plant, starting with a deep understanding of the customer needs.

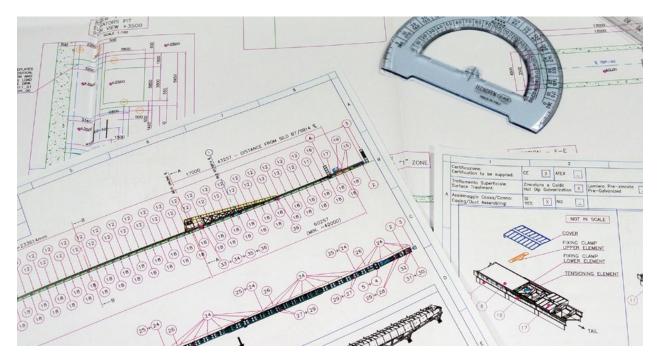
Here below a brief list on the focus areas of our design study:

- Efficient and flexible receiving system design for trucks, trains or vessels
- Easy travel routes to minimize traffic and time losses during operations
- Durability and redundancy of the equipment, to minimize downtimes
- Flexibility, to operate two or more cycles at the same time maximizing productivity
- Power efficiency, cutting operational costs
- · Capacity to handle and store two or more products at the same time
- A careful design of connection, to enhance durability of components and flexibility of operations
- An optimized planning of the civil works for an easy assembly, inspection, maintenance and service
- A look for future expansions to easily increase storing and handling capacity in case of business expansion

Upon request, AGI PTM can offer engineering services to their partners and customers at various levels, depending on their needs.







#### **Standard Engineering Services**

- Configuration drawing of every single piece of equipment. These drawings are shared in both cad and pdf format demonstrate the arrangement of the single machine together with a clear and comprehensive list of all main dimensions, connection interfaces and features.
- Additional technical data required to integrate AGI PTM's equipment on the storage plant, such as table of loads, information about electrical equipment, compressed air consumption and dust aspiration (where required).
- A comprehensive documentation with drawings and manuals for assembly, operation and maintenance. All documentation integrated with AGI PTM's code and labelling system to smoothly guide the assembling team through the installation process.

That is an additional feature that makes AGI PTM and our equipment unique.

#### **Optional engineering services**

At various levels, our customers can take advantage of our engineering services, starting from simple engineering consultancy to a more extensive collaboration of the entire design process. Below is a brief list of optional engineering services that we offer:

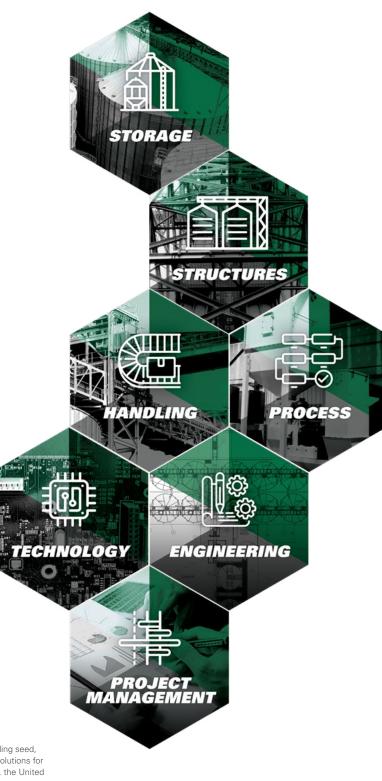
- Preliminary design and/or executive design for:
  - Process flow diagrams complete with all equipment, sensors, power and compressed air requirements
  - Layout and general arrangement drawings of the plant
  - Architectural civil works and reservation drawings to guide the design and calculation of the local civil engineering company/contractor.
- Co-engineering with customer contractors to collect information needed to comply with local regulations.
- In case of revamping, expansion or modernization we can review and advise about suitability and integrability of the handling system with the existing part of the installation.
- All drawings, upon request, available in both 2D and 3D format to help customers completing B.I.M. on their projects.











#### AGI EMEA is an AGI Brand.

AGI is a leading provider of equipment solutions for agriculture bulk commodities including seed, fertilizer, grain, and feed systems with a growing platform in providing equipment and solutions for food processing facilities. AGI has manufacturing facilities in Canada, the United States, the United Kingdom, Brazil, India and Italy and distributes its products globally.



AGI EMEA S.R.L. (Head Office) - Via Bertella 2 - 40064, Ozzano dell'Emilia (BO) - Italy | **P** +39 051 798 107 | **F** +39 051 796 300 | **E** emea@aggrowth.com AGI FRAME Plant - Via Barbariga 7 - 30032 Fiesso d'Artico (VE) – Italy | **P** +39 051 798 107 | **F** +39 051 796 300 | **E** frame@aggrowth.com AGI PTM Plant - Via Mario Tognato, 10 - 35042 Este (PD) – Italy | **P** +39 0429 600 973 | **F** +39 0429 600 874 | **E** ptm@aggrowth.com

Share Capital: € 500.000,00 | VAT ID: IT03293161208 | Companies' register: BO03293161208